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Ralf Schneider

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EXAMINER

ZHENG, LOIS L

ART UNIT

PAPER NUMBER

1793

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11/18/2009

PAPER

Please find below and/or attached an Office communication concerning this application or proceeding.

The time period for reply, if any, is set in the attached communication.

Office Action Summary	Application No. 10/553,382	Applicant(s) SCHNEIDER ET AL.	
	Examiner LOIS ZHENG	Art Unit 1793	

-- The MAILING DATE of this communication appears on the cover sheet with the correspondence address --

Period for Reply

A SHORTENED STATUTORY PERIOD FOR REPLY IS SET TO EXPIRE 3 MONTH(S) OR THIRTY (30) DAYS, WHICHEVER IS LONGER, FROM THE MAILING DATE OF THIS COMMUNICATION.

- Extensions of time may be available under the provisions of 37 CFR 1.136(a). In no event, however, may a reply be timely filed after SIX (6) MONTHS from the mailing date of this communication.
- If NO period for reply is specified above, the maximum statutory period will apply and will expire SIX (6) MONTHS from the mailing date of this communication.
- Failure to reply within the set or extended period for reply will, by statute, cause the application to become ABANDONED (35 U.S.C. § 133). Any reply received by the Office later than three months after the mailing date of this communication, even if timely filed, may reduce any earned patent term adjustment. See 37 CFR 1.704(b).

Status

- 1) ☒ Responsive to communication(s) filed on 18 September 2009.
- 2a) ☒ This action is **FINAL**. 2b) ☐ This action is non-final.
- 3) ☐ Since this application is in condition for allowance except for formal matters, prosecution as to the merits is closed in accordance with the practice under *Ex parte Quayle*, 1935 C.D. 11, 453 O.G. 213.

Disposition of Claims

- 4) ☒ Claim(s) 35-71 is/are pending in the application.
- 4a) Of the above claim(s) _____ is/are withdrawn from consideration.
- 5) ☐ Claim(s) _____ is/are allowed.
- 6) ☒ Claim(s) 35-71 is/are rejected.
- 7) ☐ Claim(s) _____ is/are objected to.
- 8) ☐ Claim(s) _____ are subject to restriction and/or election requirement.

Application Papers

- 9) ☐ The specification is objected to by the Examiner.
- 10) ☐ The drawing(s) filed on _____ is/are: a) ☐ accepted or b) ☐ objected to by the Examiner.
Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).
Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d).
- 11) ☐ The oath or declaration is objected to by the Examiner. Note the attached Office Action or form PTO-152.

Priority under 35 U.S.C. § 119

- 12) ☒ Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f).
- a) ☒ All b) ☐ Some * c) ☐ None of:
1. ☐ Certified copies of the priority documents have been received.
 2. ☐ Certified copies of the priority documents have been received in Application No. _____.
 3. ☒ Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)).

* See the attached detailed Office action for a list of the certified copies not received.

Attachment(s)

- | | |
|---|---|
| 1) <input type="checkbox"/> Notice of References Cited (PTO-892) | 4) <input type="checkbox"/> Interview Summary (PTO-413) |
| 2) <input type="checkbox"/> Notice of Draftperson's Patent Drawing Review (PTO-948) | Paper No(s)/Mail Date. _____ |
| 3) <input type="checkbox"/> Information Disclosure Statement(s) (PTO/SB/08) | 5) <input type="checkbox"/> Notice of Informal Patent Application |
| Paper No(s)/Mail Date _____ | 6) <input type="checkbox"/> Other: _____ |

DETAILED ACTION

Status of Claims

1. Claims 35, 38-39, 48, 52 and 54-57 are amended in view of applicant's amendment filed 18 August 2008. New claims 58-71 are added. Therefore, claims 35-71 are currently under examination.

Claim Rejections - 35 USC § 103

2. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negated by the manner in which the invention was made.

3. Claims 56 and 59 are rejected under 35 U.S.C. 103(a) as being unpatentable over Meagher et al. US 2002/0096229(Meagher).

Meagher teaches a process for treating metal surfaces with an aqueous acidic zinc phosphate coating solution (abstract, paragraph [0036]) comprising:

- 0.75-5% of phosphate (paragraph [0022])
- 0.05-2% of Zn (paragraph [0024-25])
- 0.005 – 0.5% of manganese (paragraph [0029])
- Ca and Mg are present from hard water source(paragraph [0035]), but preferably, no more than 0.5% each(paragraph [0045])
- Nitroguanidine (paragraph [0033])
- 0.3-4ppt of chlorate and/or 0.005-0.15ppt of hydrogen peroxide (paragraph [0033])

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- 0.25-15ppt, or preferably 0.25-4ppt of complex fluoride such as HBF_4 , H_2SiF_6 , H_2TiF_6 , H_2ZrF_6 , H_2HfF_6 (paragraph [0039-0041]).
- 0.05-5ppt of free fluoride (paragraph [0041])
- 0.05-15ppt of total fluoride (paragraph [0042])
- Free acid ranges from 0.3-10 and total acid ranges from 13-50 (paragraph [0037])

Regarding claims 56 and 59, the phosphate, zinc, manganese, Ca/Mg, chlorate/hydrogen peroxide, complex/simple/total fluoride concentrations in the coating solution of Meagher read on the claimed concentrations. The ratio of free acid to total acid calculated from the free acid and total acid ranges as taught by Meagher encompasses the claimed FA/TA ratio. Therefore, a prima facie case of obviousness exists. See MPEP 2144.05. The selection of claimed FA/TA ratio range from the disclosed range of Meagher would have been obvious to one skilled in the art since Meagher teaches the same utilities in its' disclosed FA/TA ratio range.

In addition, even though Meagher does not explicitly teach the claimed amount of nitroguanidine in the coating solution, one of ordinary skill in the art would have found it obvious to have varied the concentration of nitroguanidine via routine optimization in order to achieve the desired coating formation rate since Meagher teaches nitroguanidine as an accelerator for speeding up the coating formation(paragraph [0033]).

Furthermore, since Meagher teaches that the cobalt content can be as low as 10ppm (paragraph [0023]), the examiner concludes that Meagher discloses a coating

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solution that is substantially free of cobalt based on the broadest reasonable interpretation.

4. Claims 35-54, 61, 63, 65 and 67 are rejected under 35 U.S.C. 103(a) as being unpatentable over Meagher et al. US 2002/0096229(Meagher), and further in view of Ishii et al. US 6,231,688 B1(Ishii).

The teachings of Meagher are discussed in paragraph 3 above. However, Meagher does not explicitly teach the subsequent cold working step as claimed.

Ishii teaches a zinc phosphate conversion coating solution that produces a zinc phosphate conversion coating with improved adhesion and uniformity(col. 1 lines 11-20). Ishii further teaches that zinc phosphate conversion coating can be applied to metal substrate improve lubrication during cold working(col. 1 lines 22-28).

Regarding claim 35, one of ordinary skill in the art would have found it obvious to have applied cold working to the zinc phosphated metal of Meagher with expected success since Ishii teaches that zinc phosphate conversion coating can be applied to metal substrate improve lubrication during cold working. The remaining claim limitations are rejected for the same reasons as set forth in the rejection of claim 56 above.

Regarding claim 36, Meagher further teaches adding 0.001-1.7% of nitrate to the coating solution(paragraph [0033]), which overlaps the claimed nitrate amount.

Therefore, a prima facie case of obviousness exists. See MPEP 2144.05. The selection of claimed nitrate concentration range from the disclosed range of Meagher in view of Ishii would have been obvious to one skilled in the art since Meagher in view of Ishii teach the same utilities in their disclosed nitrate concentration range.

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Regarding claim 37, Meagher further teaches adding 0.01-0.2ppt of nitrite to the coating solution(paragraph [0033]).

Regarding claims 38-39, the ratio of complex fluoride or fluoride ions to magnesium and the ratio of complex fluoride or fluoride ions to calcium calculated from the coating solution of Meagher encompass the claimed fluoride/Mg and fluoride/Ca ratios. Therefore, a prima facie case of obviousness exists. See MPEP 2144.05. The selection of claimed complex fluoride or fluoride ions to Mg ratio and complex fluoride or fluoride ions to Ca ratio ranges from the disclosed ranges of Meagher in view of Ishii would have been obvious to one skilled in the art since Meagher in view of Ishii teach the same utilities in their disclosed complex fluoride or fluoride ions to Mg and complex fluoride or fluoride ions to Ca ratio ranges.

Regarding claim 40, Meagher further teaches adding 0.01-0.2% of nickel to the coating solution(paragraph [0029]).

Regarding claims 41-42, since the instant claims include zero amounts of chloride and sulfate ions, the coating solution of Meagher, although does not specifically include chloride or sulfate ions, still meets the limitations of the instant claims.

Regarding claims 43-45, Meagher teaches the claimed BF_4 in an amount that either reads on or significantly overlaps the claimed BF_4 concentration ranges. Therefore, a prima facie case of obviousness exists. See MPEP 2144.05. The selection of claimed BF_4 concentration range from the disclosed range of Meagher in view of Ishii would have been obvious to one skilled in the art since Meagher in view of Ishii teach the same utilities in their disclosed BF_4 concentration range.

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Regarding claim 46, Meagher teaches that its coating solution is acidic (paragraph [0036]), which encompasses the claimed pH range of 0.1-4. Therefore, a prima facie case of obviousness exists. See MPEP 2144.05. The selection of claimed pH range from the disclosed range of Meagher in view of Ishii would have been obvious to one skilled in the art since Meagher in view of Ishii teach the same utilities in their disclosed pH range.

Regarding claims 47-49, Meagher further teaches that its coating process produces a phosphate coating having a layer weight of $1.6-10\text{g/m}^2$ (paragraph [0055]). In addition, Examples of Meagher shows that the phosphate crystals in the coating of Meagher is measured less than 20 or even less than 10 microns (Table 6). Furthermore, since coating layer thickness depends on duration of the coating treatment (i.e. the longer the coating treatment duration, the thicker the coating layer) and the level of corrosion protection desired (i.e. the thicker the coating layer, the better/longer the corrosion protection), one of ordinary skill in the art would have found it obvious to have varied the coating layer thickness by varying the coating treatment time via routine optimization in order to achieve the desired level of corrosion protection.

Regarding claim 50, Ishii further teaches applying a lubricant to the zinc phosphate conversion coated surface to improve the lubricating properties of the conversion film to support cold working (col. 9 lines 35-38). Therefore, it would have been obvious to one of ordinary skill in the art to have incorporated the application of an additional lubricant layer as taught by Ishii to the conversion coated surface of Meagher

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in view of Ishii in order to improve the lubricating properties to support cold working as taught by Ishii.

Regarding claim 51, the rejection of F/TA ratio is set forth in the rejection of claim 1 above. In addition, Meagher further teaches that the coating solution should not contain large amount of free fluoride since large amount of free fluoride promotes etching of the substrate(paragraph [0040]), Therefore, deriving from this particular teaching from Meagher, the examiner concludes that the coating solution of Meagher does not excessively etches the substrate and the inherent ratio of the pickling erosion on the metal surface to the layer weight is less than 75% as claimed.

Regarding claim 52-53, the instantly claimed coating composition and coated/cold worked metal object do not distinguish from the coating composition and the coated/cold worked metal object as taught by Meagher in view of Ishii for the same reasons as set forth in the rejection of claims 35-36 and 56 above.

Regarding claim 54, the instant claim is rejected for the same reasons as set forth in the rejection of claims 35 and 56 above.

Regarding claims 61, 63, 65 and 67, since Meagher teaches that the cobalt content can be as low as 10ppm (paragraph [0023]), the examiner concludes that Meagher discloses a coating solution that is substantially free of cobalt based on the broadest reasonable interpretation.

5. Claims 55, 57 and 68-71 are rejected under 35 U.S.C. 103(a) as being unpatentable over Ishii.

The teachings of Ishii are discussed in paragraph 4 above.

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Ishii further teaches a process for treating metal surfaces with an aqueous acidic zinc phosphate coating solution (abstract, col. 7 lines 28-31) comprising:

- 5-30g/l of phosphate (col. 7 lines 17-19)
- 0.5-15g/l of Zn (col. 6 lines 48-53)
- 100-3000ppm of supplementary metal ions such as manganese, magnesium and calcium(col. 8 lines 33-42)
- 50-1500ppm of organo-peroxide (col. 7 line 42 – col. 8 line 9)
- Free fluorides such as hydrofluoric acid and complex fluoride such as H_2SiF_6 , H_2TiF_6 , H_2ZrF_6 (col. 8 lines 52-61), wherein examples of Ishii uses 100ppm of fluoride ions(col. 12 line 56)
- pH of 2.0-4.0(col. 7 lines 28-31)

Regarding claims 55 and 57, even though Ishii teaches that accelerator such as nitroguanine cannot not be formulated as a concentrate and provides poor control for the divalent iron ions in the conversion coating solution(col. 2 lines 21-27), Ishii's teaching implies that nitroguanine is an accelerator that can be used in a diluted working conversion coating solution that does not contain iron ions(i.e. such as conversion coating solution that applies to aluminum surfaces). Therefore, one of ordinary skill in the art would have found it obvious to have incorporated nitroguanine into the coating solution of Ishii applied to non-ferrous metal substrate with expected success. In addition, one of ordinary skill in the art would have varied the concentration of nitroguanine in the coating solution of Ishii via routine optimization in order to properly accelerate the coating process to desired coating speed.

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In addition, other component concentration ranges as taught by Ishii overlap the claimed component concentrations. Therefore, a prima facie case of obviousness exists. See MPEP 2144.05. The selection of claimed component concentration ranges from the ranges disclosed in Ishii would have been obvious to one of ordinary skill in the art since Ishii teach the same utilities in its component concentration ranges.

Regarding the claimed FA/TA ratio, since Ishii teaches a zinc phosphate conversion coating solution that is very similar to the claimed conversion coating solution having the same pH as the claimed conversion coating solution, one of ordinary skill in the art would have found the coating solution of Ishii to have very similar FA/TA values as claimed.

Furthermore, since all other components in the coating solution of Ishii are optional components, the examiner concludes that the coating solution of Ishii meets the limitation of the close-ended transitional phrase "consisting of".

Regarding claims 68-71, since cobalt is not a mandatory component in the coating solution of Ishii(col. 8 lines 33-38) and a lot of the examples disclosed by Ishii do not require cobalt, the examiner concludes that the coating solution of Ishii is substantially free or free of cobalt as claimed.

6. Claims 35-42 and 46-57 are rejected under 35 U.S.C. 103(a) as being unpatentable over WO 00/36183, whose corresponding English equivalent is Bartik-Himmler et al. US 6,627,006 B1(Bartik-Himmler), and further in view of Ishii.

Bartik-Himmler teaches a process for treating metal surfaces with a phosphate coating solution comprising:

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- 3-30g/l of phosphate (col. 4 lines 1-2);
- 0.3-3g/l of Zn (col. 4 lines 1-2);
- 0.1-4g/l of Mn(col. 4 line 23);
- 0.2-2.5g/l of Mg(col. 4 line 25);
- 0.2-2.5g/l of Ca(col. 4 line 26);
- 0.1-3g/l of nitroguanidine(col. 5 line 9);
- 1-70mg/l of hydrogen peroxide (col. 6 line 6);
- Free and complex fluoride in a total of up to 2.5g/l, of which up to 800 mg/l is free fluoride(col. 4 lines 41-45);
- Less than 0.5g/l of nitrate(col. 5 lines 13-18);
- 0.01-0.2g/l of nitrite(col. 5 line 6);
- Free acid between 0 and 1.5 points and total acid between about 15 and about 30 points; and
- pH of about 2.8 to about 3.8(col. 4 lines 2-4).

However, Barik-Himmler does not explicitly teach that the complex fluoride is fluoride of Si, Ti, Hf and/or Zr as claimed. Barik-Himmler also does not teach the subsequent cold forming step as claimed.

The teachings of Ishii are discussed in paragraphs 4-5 above.

Regarding claims 35-39, 46 and 52-53, it would have been obvious to one of ordinary skill in the art to have used complex fluorides such as H_2SiF_6 , H_2TiF_6 , H_2ZrF_6 as taught by Ishii in the coating solution of Barik-Himmler with expected success since Ishii teaches such complex fluorides suitable in a phosphate coating solution.

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In addition, one of ordinary skill in the art would have found it obvious to have applied cold working to the zinc phosphated metal of Barik-Himmler with expected success since Ishii teaches that zinc phosphate conversion coating can be applied to metal substrate improve lubrication during cold working.

Furthermore, the coating process of Barik-Himmler in view of Ishii is significantly similar to the claimed coating process because the coating component concentrations, the inherent total fluoride to magnesium or calcium ratios, the coating pH and FA/TA ratio either read on, or overlap the claimed coating component concentrations.

Therefore, a prima facie case of obviousness exists. See MPEP 2144.05. The selection of claimed coating component concentration ranges, the claimed total fluoride to magnesium or calcium ratios, the claimed pH and the claimed FA/TA ratio from the disclosed ranges of Barik-Himmler in view of Ishii would have been obvious to one skilled in the art since Barik-Himmler in view of Ishii teach the same utilities in their disclosed ranges.

Regarding claim 40, Barik-Himmler further teaches that nickel can be added in an amount of 0.1-2.5g/l(col. 4 line 24), which significantly overlap the claimed Ni concentration. Therefore, a prima facie case of obviousness exists. See MPEP 2144.05.

Regarding claims 41-42, since claimed chloride and sulfate concentration can be as small as zero, the examiner maintains that the coating solution of Barik-Himmler in view of Ishii meets the limitation of the instant claims.

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Regarding claims 47-49, Bartik-Himmler further teaches a phosphate coating layer of a few μm (col. 3 lines 44-48). In addition, since coating weight depends on duration of the coating treatment (i.e. the longer the coating treatment duration, the heavier the coating weight) and the level of corrosion protection desired(i.e. the heavier the coating layer, the better/longer the corrosion protection), one of ordinary skill in the art would have found it obvious to have varied the coating weight by varying the coating treatment time via routine optimization in order to achieve the desired level of corrosion protection. In addition, since Barik-Himmler in view of Ishii discloses a coating process that is substantially similar to the claimed coating process, one of ordinary skill in the art would have expected that the coating process of Barik-Himmler in view of Ishii to produce a coating layer with claimed phosphate crystal size.

Regarding claim 50, Ishii further teaches applying a lubricant to the zinc phosphate conversion coated surface to improve the lubricating properties of the conversion film to support cold working(col. 9 lines 35-38). Therefore, it would have been obvious to one of ordinary skill in the art to have incorporated the application of an additional lubricant layer as taught by Ishii to the conversion coated surface of Barik-Himmler in view of Ishii in order to improve the lubricating properties to support cold working as taught by Ishii.

Regarding claim 51, the rejection of FA/TA ratio is set forth in the rejection of claim 1 above. In addition, since Barik-Himmler in view of Ishii discloses a coating process that is substantially similar to the claimed coating process, one of ordinary skill in the art would have expected that the coating process of Barik-Himmler in view of Ishii

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also would not excessively etches the substrate and the inherent ratio of the pickling erosion on the metal surface to the layer weight is less than 75% as claimed.

Regarding claims 54-57, since components such as nitrate and nitrite ions as taught by Barik-Himmler are optional components, the examiner concludes that the coating process of Barik-Himmler in view of Ishii is significantly similar to the claimed coating process wherein the coating component concentrations significantly overlap the claimed coating component concentrations. Therefore, a prima facie case of obviousness exists for the same reasons set forth in the rejection of claims 35, 54 and 56 above. See MPEP 2144.05. The selection of claimed coating component concentration ranges from the disclosed ranges of Barik-Himmler in view of Ishii would have been obvious to one skilled in the art since Barik-Himmler in view of Ishii teach the same utilities in their disclosed coating component concentration ranges.

Regarding claims 58-71, since cobalt is not a mandatory component in the coating solution of Barik-Himmler and Barik-Himmler's embodiment does not require cobalt(col. 4 lines 16-67, the examiner concludes that the coating solution of Barik-Himmler is substantially free or free of cobalt as claimed.

7. Claims 43-45 are rejected under 35 U.S.C. 103(a) as being unpatentable over Bartik-Himmler in view of Ishii, and further in view of Meagher.

The teachings of Bartik-Himmler in view of Ishii are discussed in paragraph 6 above. However, Bartik-Himmler in view of Ishii do not explicitly teach the claimed fluoroborate.

The teachings of Meagher are discussed in paragraph 3 above.

Therefore, one of ordinary skill in the art would have incorporated HBF_4 as taught by Meagher into the coating solution of Bartik-Himmler in view of Ishii with expected success since Meagher teaches HBF_4 , H_2SiF_6 , H_2TiF_6 , H_2ZrF_6 , H_2HfF_6 are functionally equivalent complex fluorides that are suitable for use in a phosphate coating solution.

Double Patenting

8. The nonstatutory double patenting rejection is based on a judicially created doctrine grounded in public policy (a policy reflected in the statute) so as to prevent the unjustified or improper timewise extension of the “right to exclude” granted by a patent and to prevent possible harassment by multiple assignees. A nonstatutory obviousness-type double patenting rejection is appropriate where the conflicting claims are not identical, but at least one examined application claim is not patentably distinct from the reference claim(s) because the examined application claim is either anticipated by, or would have been obvious over, the reference claim(s). See, e.g., *In re Berg*, 140 F.3d 1428, 46 USPQ2d 1226 (Fed. Cir. 1998); *In re Goodman*, 11 F.3d 1046, 29 USPQ2d 2010 (Fed. Cir. 1993); *In re Longi*, 759 F.2d 887, 225 USPQ 645 (Fed. Cir. 1985); *In re Van Ornum*, 686 F.2d 937, 214 USPQ 761 (CCPA 1982); *In re Vogel*, 422 F.2d 438, 164 USPQ 619 (CCPA 1970); and *In re Thorington*, 418 F.2d 528, 163 USPQ 644 (CCPA 1969).

A timely filed terminal disclaimer in compliance with 37 CFR 1.321(c) or 1.321(d) may be used to overcome an actual or provisional rejection based on a nonstatutory double patenting ground provided the conflicting application or patent either is shown to be commonly owned with this application, or claims an invention made as a result of activities undertaken within the scope of a joint research agreement.

Effective January 1, 1994, a registered attorney or agent of record may sign a terminal disclaimer. A terminal disclaimer signed by the assignee must fully comply with 37 CFR 3.73(b).

9. Claims 35-46, 50-52 and 54-57 are provisionally rejected on the ground of nonstatutory obviousness-type double patenting as being unpatentable over claims 27-28, 31, 34-37, 39-41 and 46-53 of copending Application No. 10/555,929. Although the conflicting claims are not identical, they are not patentably distinct from each other because copending Application No. 10/555,929 teaches a process, a coating

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composition and a coated metal object that is substantially the same as claimed due to its significantly similar coating composition.

This is a provisional obviousness-type double patenting rejection because the conflicting claims have not in fact been patented.

10. Claims 35-57 are provisionally rejected on the ground of nonstatutory obviousness-type double patenting as being unpatentable over claims 41-42, 46-56, 59-60, 62-63, 67-75 of copending Application No. 10/467,850. Although the conflicting claims are not identical, they are not patentably distinct from each other because copending Application No. 10/467,850 teaches a process, a coating composition and a coated metal object that is substantially the same as claimed due to its significantly similar coating composition.

This is a provisional obviousness-type double patenting rejection because the conflicting claims have not in fact been patented.

Response to Arguments

11. Applicant's arguments filed 18 September 2009 are fully considered, but they are not persuasive.

In the remarks, applicant argues that Meagher does not teach the claimed cold forming step.

The examiner does not find applicant's argument persuasive because most of the claims do not positively recite a cold forming step. In addition, the Ishii reference is incorporated into the Meagher reference to disclose a subsequent cold forming step after phosphate coating.

Applicant also argues that Meagher includes cobalt in its coating solution, but the instant claims do not require cobalt.

Independent claims 35 and 52 use open-ended transitional phrase “comprising” which allows the presence of additional components in the coating solution, such as cobalt of Meagher. Independent claim 54 uses semi-open-ended transitional phrase “comprising essentially of”, which allows presence of additional components, such as cobalt of Meagher, in the coating solution so long as the addition components do not materially affect the claimed invention. Therefore, the presence of cobalt in the coating solution of Meagher is not excluded by the instant claims.

Applicant further argues that Meagher does not teach the claimed amount of nitroguanidine.

The examiner does not find applicant’s argument persuasive because nitroguanidine is a known accelerator as taught by Meagher(paragraph [0033]). One of ordinary skill in the art would have found it obvious to have varied the concentration of nitroguanidine via routine optimization in order to achieve the desired coating formation rate.

Applicant further argues that Ishii teaches away from using nitroguanidine.

Ishii teaches that accelerator such as nitroguanine cannot not be formulated as a concentrate and provides poor control for the divalent iron ions in the conversion coating solution(col. 2 lines 21-27). Ishii’s teaching implies that nitroguanine is an accelerator that can be used in a diluted working conversion coating solution that does not contain iron ions(i.e. such as conversion coating solution that applies to aluminum

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surfaces). Therefore, one of ordinary skill in the art would have found it obvious to have incorporated nitroguanine into the coating solution of Ishii applied to non-ferrous metal substrate with expected success.

Applicant further argues that Ishii teaches away from using chlorate and peroxide.

Applicant's argument is not convincing because claims 55 and 57 only requires either chlorate or peroxide ions to be present in the coating solution. Ishii teaches incorporating 50-1500ppm of organo-peroxide (col. 7 line 42 – col. 8 line 9), which provides the claimed peroxide ions.

Applicant further argues that the combination of Bartik-Himmler in view of Ishii is improper because Ishii teaches away using coating components that are included in the coating solution of Bartik-Himmler.

The examiner does not find applicant's argument convincing because Bartik-Himmler is used as a primary reference that teaches a coating solution that is significantly similar to the claimed phosphate solution. Ishii is incorporated into Bartik-Himmler to show that the subsequent cold forming step is known in the art.

Conclusion

12. The prior art made of record and not relied upon is considered pertinent to applicant's disclosure.

Mayer et al. US 6,379,474 B1 teaches a zinc phosphate coating composition that is very similar to the claimed coating composition.

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Wietzoreck et al. WO 01/66826, whose English equivalent is US 7,208,053 B2, teaches a zinc phosphate coating composition that is very similar to the zinc phosphate solution as recited in claims 55 and 57, having a 50-300g/l of phosphate.

13. Applicant's amendment necessitated the new ground(s) of rejection presented in this Office action. Accordingly, **THIS ACTION IS MADE FINAL**. See MPEP § 706.07(a). Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

A shortened statutory period for reply to this final action is set to expire THREE MONTHS from the mailing date of this action. In the event a first reply is filed within TWO MONTHS of the mailing date of this final action and the advisory action is not mailed until after the end of the THREE-MONTH shortened statutory period, then the shortened statutory period will expire on the date the advisory action is mailed, and any extension fee pursuant to 37 CFR 1.136(a) will be calculated from the mailing date of the advisory action. In no event, however, will the statutory period for reply expire later than SIX MONTHS from the date of this final action.

14. Any inquiry concerning this communication or earlier communications from the examiner should be directed to LOIS ZHENG whose telephone number is (571)272-1248. The examiner can normally be reached on 8:30am - 5:00pm.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Roy King can be reached on (571) 272-1244. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

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Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see <http://pair-direct.uspto.gov>. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free). If you would like assistance from a USPTO Customer Service Representative or access to the automated information system, call 800-786-9199 (IN USA OR CANADA) or 571-272-1000.

/Roy King/
Supervisory Patent Examiner, Art
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LLZ